

You've settled lands. You've built empires. It's gotten a bit dull, really. You've experienced nearly everything everything on the surface, that is!

There are rumors that your neighbors are growing discontent as well, and have begun to explore deep underground. They've discovered extraordinary things: grottos full of wonder, rare treasures, and unimaginable resources. Your empire is restless, it's time to join this new adventure!

GOAL OF THE GAME:

Your goal is to be the best Imperial Miner in the land, and to do so you need to gain the most Victory Points (1). The game plays out over 10 rounds, after which, the player with the most 10 wins.

136 MINE CARDS

(36 Level 1 cards, 43 Level 2 cards, 43 Level 3 cards, 14 Level 4 cards)



18 EVENT CARDS



THIS RULEBOOK



COMPONENTS

6D COIN TOKENS



42 Silver, worth 1 💮 18 Gold, worth 5 🧰

60 VICTORY POINT TOKENS



25 blue, worth 1 Victory Point (1971) 20 green, worth 5 Victory Points () 15 red, worth 10 Victory Points ()

44 MACHINE TOKENS



24 COLLAPSE TOKENS

40 CART MARKERS (AND 40 STICKERS)

5 PROGRESS MARKERS









5 SURFACE BOARDS



3 DOUBLE-SIDED PROGRESS BOARDS



SETUP

- Place the Progress boards with a random side face up in the center of the play area.
- Shuffle each deck of Mine cards separately and place them near to the Progress boards (the Level 4 cards are all identical, so there is no need to shuffle them). Leave space for a discard pile for each deck.
- Shuffle the Event cards and draw 10 to create an Event deck. Return the rest of them to the box, they won't be used during the game. Place the Event deck next to the Mine cards.
- Place the VP, Coin, Collapse, and Machine tokens, as well as the Cart markers next to the Progress boards. This is the general supply.

Note: Components in the general supply are considered unlimited. If you ever run out of them, use a suitable replacement. If a deck runs out of cards, reshuffle the corresponding discard pile.

Each player chooses a color and takes the corresponding Progress marker, and Surface board.

Progress markers are placed below the Progress boards.

Surface boards are placed horizontally in front of each player.

Each player draws 8 Mine cards (2 of Level 1, 3 of Level 2, and 3 of Level 3), and then chooses 4 of them to keep, discarding the others.*

*During your first game, ignore this step and draw 2 of Level 1, 2 of Level 2, and 2 of Level 3 and keep all 6 cards.

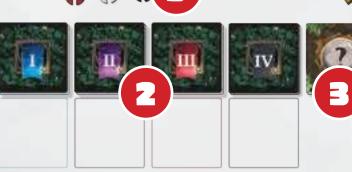
















YOU ARE READY TO DIG!



ANATOMY OF A MINE CARD:



- Name and Cost
 - Level 1 cards are free.
 - Level 2 cards cost 2 🥮.
 - Level 3 cards cost 0-13 🧾
 - Level 4 cards are free.
- **Faction**
 - Most cards belong to one or two Factions. If a card has two Faction icons, it counts as both Factions simultaneously. Cards without a Faction icon do not belong to any Faction.
- Half Carts
 - Each completed is worth 1 if at the end of the game.
- **Effects**
 - Most cards have 2 available effects.
 Every time you activate a card, you must choose which of the 2 effects to resolve.
 Some cards have only 1 effect, and in this case only have 1 possible choice.
- Level
 Indicates where the card must be played.

GAMEPLAY

The game plays out over 10 rounds, each of which is made up of 2 phases: the **Event phase** and the **Mine phase**. During the Event phase, all players are challenged by an Event, while during the Mine phase, all players simultaneously play Mine cards and resolve effects.

EVENT PHASE

One of the players draws 1 card from the Event deck. Each player at the table must resolve its effect. After that the phase ends.

There are 3 types of Event card effects:



Immediate: When revealed, all players must immediately resolve the effects depicted on the card.



Features: These cards modify effects resolved by players during the Mine phase.



End of Round: At the end of the Mine phase, all players must resolve the effects on the card.

Event card effects must be fully resolved (unless otherwise indicated). If a player cannot resolve the entire effect, they must resolve it as much as possible.



MINE PHASE

During the Mine phase, players add cards to their Mines and activate them. The Mine phase plays out as follows, and each individual step is resolved simultaneously by all players:

- Each player reveals a card from their hand and pays the cost shown near the card's left side.
 - If a player cannot play a card, they must draw and play the top card from the Level 1 deck. (Since players do not start with any ①, they will have to play a Level 1 card during the first round of the game.)
- Each player places the revealed card in their Mine according to the following rules:
 - a. Each card must be placed in the row corresponding to its Level: cards of Level 1 must be placed directly below the Surface board, cards of Level 2 below Level 1 cards, cards of Level 3 below Level 2 cards, etc.
 - b. There is no limit to the number of cards that may be placed in a single row; however, each card must have at least 1 adjacent card above it (or the Surface board). Players may have as many cards of Level 1 as they wish in the first row (even if the Surface board is not physically above the cards).

Note: Adjacent cards are any cards with borders that are touching each other. A card can have up to 6 cards adjacent to it.

c. Cards in subsequent Levels are placed halfway offset from the ones above/below them so that each card may have up to 2 cards connected above it and below it.

Note: Carts on Mine cards don't have to match!







EFFECTS IN DETAIL



Machines

As time advances, so does technology!

Some effects depend on, or make you place on your cards. You may have up to 3 on a single card.



Collapses

But of course, all advances in technology come with a bit of trial and error...

Some effects make you place on your cards. Whenever you activate a card with a discard the token instead of resolving the effect. There may only be 1 on a card at a time.

Note: After removing Collapse tokens, you still continue activating cards above as normal.



Carts

Is your cart half full or half empty? That's a silly question—fill it to the brim with treasures!

Some effects allow you to place a Cart marker () on your Mine cards. You may place a on incomplete Carts, with at least half a Cart () on a border between 2 adjacent Mine

cards. Once a significant is placed on the significant, it is considered to be a complete Cart (significant) for game effects and provides 1 significant at the end of the game. If you must place the significant in your Mine, don't take the significant from the supply.

Special Activations

Many effects allow you to activate chosen cards in your Mine. These Special Activations are isolated to a specific card, and do not cause a chain reaction. Remember, each card may be only activated once per round and this includes Special Activations. If a chain reaction makes you activate a card that was previously activated that round, ignore its effect and continue the chain reaction as usual.

Drawing cards

When you are instructed to draw cards, draw them one at a time from any Mine deck (except for $\overline{|V|}$) and add them to your hand. You have a hand limit of 8 cards. If, after resolving an effect, you ever have more than 8 cards in your hand, you must immediately discard down to 8. Cards from $\overline{|V|}$ may only be drawn when resolving Progress board effects or Event card effects.

Faction draw

If an effect instructs you to draw a card of a specific Faction, choose a deck and then reveal cards until you find a card matching the specified Faction. Place the card into your hand and reshuffle the others back into the deck. If there are no cards of that Faction in the chosen deck, reshuffle it and choose a different deck, repeating the same process.



This icon indicates that you may choose any Faction, and then resolve a Faction draw.

ADVANCE

The deeper you go, the more secrets you unlock... which path will you choose, what secrets will you discover?

Some effects instruct you to **advance**. When you are instructed to advance, advance your Progress marker on the Progress boards. The first time you are instructed to advance, choose any board and advance your Progress marker by the indicated number of spaces. Whenever you advance during subsequent rounds, you must continue on the same board.

When you advance, ignore the effects of any spaces you move through, but resolve the effect of the space on which you end your movement. Most of the effects provide \bigcirc , \bigcirc , or \bigcirc .

If you complete a Progress board by reaching its topmost space, resolve the indicated effect on the space and then place your Progress marker on the bottommost space of a **different** Progress board (you may return to a previously completed Progress board). Whenever you complete a Progress board, any remaining movement is lost and you must stop once you place your marker on the bottommost space of the different board.



END OF THE GAME

Once the final Event card is drawn, players complete one final Mine phase. At the end of this final Mine phase, the game is over, and players count up \bigcirc for their VP tokens and completed \bigcirc , which are each worth 1 \bigcirc .

The player with the most wins. If there is a tie, the player with the most remaining wins, and if the tie remains, the player with the most in their Mine wins. If the tie still remains, the tied players share the victory.

Example: Tyler gets 31 for the Victory Point tokens he gathered during the game and 8 for completed Carts in his Mine. He still has 7 (7), which do not provide any (7), but they break ties.

ZOLO MODE

The rules of the game do not change when playing Solo. After counting up your final score, compare your with the table below to determine how well you did.

	Achievement	
435	Digger	
35-45	Underground Laborer	
46-55	Adept Miner	
56-60	Underground Engineer	
61-65	Veteran Miner	
65<	Underground King	



FACTION OVERVIEW



Scots: Spending @.

Inhabiting a land rich in drink and camaraderie, the Scots are a glowing example of astute business practices—but moreover, a penchant for robust growth.

Most of the **Scottish** cards provide strong effects with great costs. As indicated on the cards, the cost of these effects is decreased by 1 for each **Scottish** card in your Mine (including the card you just placed). The minimum cost is 0 for



Egyptians: Advancing on the Progress boards.

There are many mysteries, but one of the most gossiped upon are the Egyptians and the blessings from beyond the clouds, which helped them develop so swiftly.

Placing **Egyptian** cards is the easiest way to advance on the Progress boards. Some **Egyptian** card effects depend on your positioning or advancing on the Progress boards.



Atlanteans: Placing #.

When this new trend of going underground sprang up, the Atlanteans simply smirked—they'd already been there, and the secrets were well-known to them

Most of the Atlantean cards accumulate and grow in strength throughout the game. Each card can have up to a maximum of 3 . Some Atlantean cards also allow you to place on other cards.



You're not sure what they're saying, but as you see them aim their aggression toward the ground, you're reminded that everyone has their own way of doing things...

Effects on **Barbarian** cards are usually strong, but may make you place on them. Some **Barbarian** cards let you discard or benefit from the number of in your Mine.



Japanese: Strength in diversity.

The customs of the Japanese have always been admired and well-respected, it's no surprise that others are so interested in their mining techniques.

Effects on Japanese cards

add benefits for having large amounts of **Japanese** cards and for having cards of many different Factions in your Mine.



Romans: Placement matters.

There's a reason why you always end up here—there are no paths otherwise. They built everything toward a single success with precision and planning.

GAME DESIGN: Tim Armstrong
ILLUSTRATIONS: Hanna Kuik
GRAPHIC DESIGN: Mateusz Kopacz
PROJECT MANAGER: Jan Maurycy
PRODUCTION MANAGER: Damian Mazur

ENGLISH EDITOR: Tyler Brown

SPECIAL THANKS: Jeff Foxwell, Josh Milian, Natalie Milian, Shannon Zambetti, Tim Michaels, Jim Page, Joanna Wareluk, Weronika Spyra, Captain Link, and Paul Marchbanks.



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